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AWS D1.1 analogue designed for the welding of stainless steel wrought and cast shapes and plates. The most noticeable feature of D1.6 is the allowance of prequalified Welding Procedure Specifications (WPSs) for the austenitic stainless steels. This exemption from qualification testing is based on considerable experience with the most

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### Standard Welding Procedure Specifications (SWPS) - aws.org

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